



Industrial Ready-To-Weld Multi-Process Package MultiMaster® 260

- Advanced SuperSwitch™ technology makes multi-process welding a breeze. Simplified setup makes it easy to select Mig, Tig, or Stick
- DC welding output from 15 to 300 amps; rated 260 amps at 50% duty cycle
- Output pre-set capability for quick set-up
- Two digital meters for easy fine tuning
- Heavy Duty Four Drive Roll stand
- Convenient, large capacity built-in tool box
- Dual "Easy-On" cylinder tray
- Pulse Mig capability with optional module

Ordering Information

MultiMaster® 260 cvcc Multi-Process Packages

Each of the following packages are set ready to run .035/.045 diameter wire. Packages include power source with built-in four roll wire feeder; factory installed undercarriage & cylinder rack; Gun Master 250 Amp Mig Torch; Gas regulator/flowmeter with hose; Work cable & clamp; Primary input cable; Mig Welding Handbook; 10# sample of .035 86HP III Wire and 5# sample Stick Electrodes. See next page for options and accessories.

MultiMaster® 260 w/12 ft. GM-250 "NAS" torch

208/230 vac, 1 phase 50/60 Hz Argon	0558001519
208/230 vac, 1 phase 50/50 Hz CO ₂	0558001523
230-575 vac, 1 phase 50/60 Hz Argon	0558001521
230-575 vac, 1 phase 50/60 Hz CO ₂	0558001525

MultiMaster® 260 w/15 ft. GM-250 "NAS" torch

208/230 vac, 1 phase 50/60 Hz Argon	0558001520
208/230 vac, 1 phase 50/60 Hz CO ₂	0558001524
230-575 vac, 1 phase 50/60 Hz Argon	0558001522
230-575 vac, 1 phase 50/60 Hz CO ₂	0558001526

MultiMaster® 260 w/12 ft. "NAS" torch and spool gun, Argon

208/230 vac, 1 phase 50/60 Hz/MT-250SG	0558001767
208-575vac, 1 phase 50/60 Hz/MT-250SG	0558001768

MultiMaster® 260 w/15 ft. "NAS" torch and spool gun, Argon

208/230 vac, 1 phase 50/60 Hz/MT-250SG	0558001769
230-575 vac, 1 phase 50/60 Hz/MT-250SG	0558001770

MultiMaster® 260 w/12 ft. GM-250 "NAS" torch and spool gun, Argon

208/230 vac, 1 phase 50/60 Hz/ST-23A	0558001771
230-575 vac, 1 phase 50/60 Hz/ST-23A	0558001772

MultiMaster® 260 w/15 ft. "NAS" torch and spool gun, Argon

208/230 vac, 1 phase 50/60 Hz/ST-23A	0558001773
230-575 vac, 1 phase 50/60Hz/ST-23A	0558001774



Specifications

Rated DCCV or DCCV Output (10 min base)

50% duty cycle (NEMA Class I) 260 amps @ 27 vdc

Output Current Range

Mig (GMAW) 35-300 amps

Tig (GTAW) 10-300 amps

Stick (SMAW) 40-300 amps

Open Circuit Voltage

Mig (MGAW) 70 vdc

Tig (TGAW) 20 vdc

Stick (SMAW) 70 vdc

Primary Input Voltage & Current @ 260 amp rated load

208/230 vac, 60 Hz, 1 ph 57/52 amps

Wire Feed Range 65-675 ipm (1.6 - 17.3 m/min)

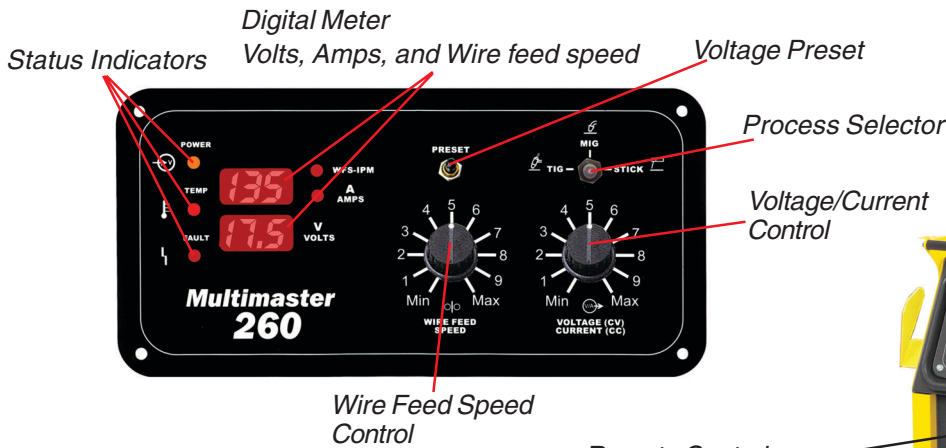
Net Weight 250 lbs. (112.5 kg)

Shipping Weight 290 lbs. (130.5 kg)

W x L x H 25.3 in. (64 cm) x 39.5 in. (100 cm) x 33.5 in. (85 cm)



Instruction Manual, order number F-15-611
Sales Literature, order number ARC-23085D



Remote Control Option
"Spool-on-Gun" Option



Pulse Module Option
Pulse Mig Welding of Carbon Steel,
Stainless Steel and Aluminum



Optional Equipment

Pre/Post Flow/Spot/Burnback module	0558002889
Inductance Control Module	0558002888
Remote Control Module	0558002605
FC-5B Foot Control - 30 ft. (9.1 m) cable	33646
Provides remote current control and contactor (on/off) control	
Spool Gun Module	0558002606
MT-250SG Spool Gun	36779
Requires Spool Gun module	
ST-23A Spool Gun	19164
Requires adapter 37301 and Spool Gun module	
Pulse Module Option	0558002604
HW-17V-2TL (w/valve) Heliarc® Tig Torch Assembly	35857
Tig weld without disconnecting the Mig torch. 60 deg. 12.5 ft.	
HW-17 Torch Accessory Kit	999126
Work Cable & Clamp	35881
Electrode Holder Assembly - 175 amp (15 ft.)	0558001786
Includes holder, cable and quick connector	
Electrode Holder Assembly - 300 Amp (15 ft.)	21226
Includes holder, cable and quick connector	
Tee Connector (1 male/ 2 female)	13792804
Primary Extension Cord (25 ft.)	37833
TIG Welding Handbook	781F29
MIG Welding Handbook	791F18
Gas Meter	19043
50 mm Connectors - quick-acting twist lock connectors for attaching output power cables or torches to power source:	
Male for 1/0 to 4/0 cable	1379-2513
Female for 1/0 to 4/0 cable	1373-5631
Male for #2 AWG to 1/0 cable	1373-3936
Female for #2 AWG to 1/0 cable	1373-5632
Quick connector with 1/2 in. threaded stud	1373-5501
Tee connector - 1 male, 2 female	1379-2804